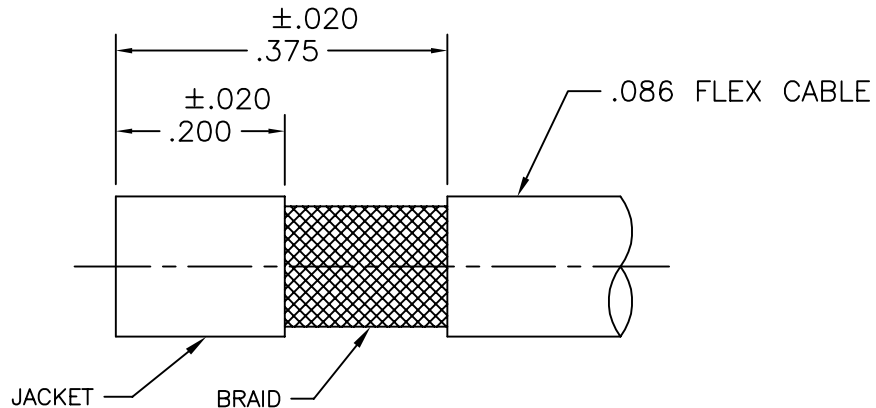


CABLE SERVICE AND ASSEMBLY FOR MMSP-5991

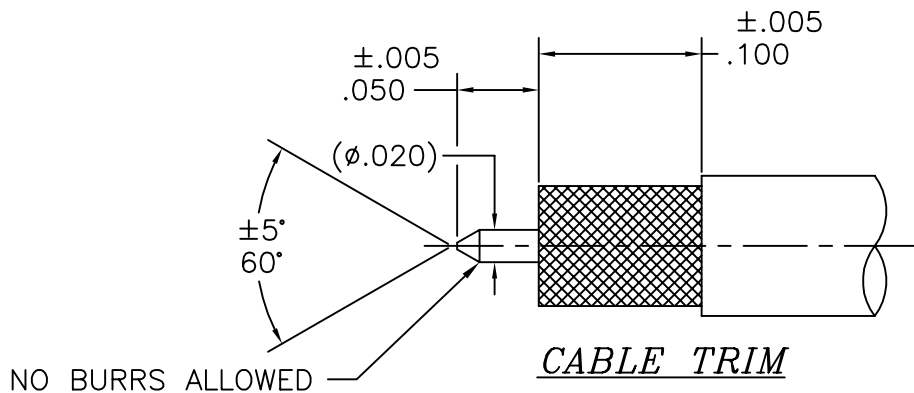
CABLE SERVICE/PREPARATION

1. TRIM/STRIP CABLE JACKET TO EXPOSE BRAID AS SHOWN.
2. TIN OUTER BRAID USING A SOLDER POT OR EQUIVALENT METHOD.

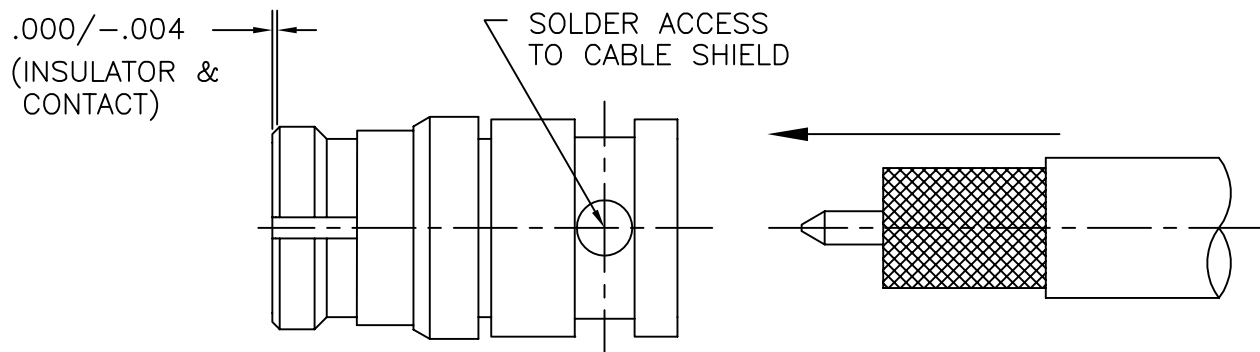
THESE PROCEDURES ARE GUIDELINES ONLY. CHANGES MAY BE REQUIRED DUE TO DIFFERING MATERIALS OR PROCESSES.



3. TRIM TINNED BRAID TO EXPOSE CENTER CONDUCTOR AS SHOWN. USE CAUTION, DO NOT NICK OR SLICE CABLE CENTER CONDUCTOR.



4. FULLY INSTALL CABLE INTO BODY AND SOLDER IN PLACE. ENSURE THE CABLE IS COMPLETELY SEATED PRIOR TO SOLDERING.



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CABLE SERVICE & ASSEMBLY PROCEDURES
FOR MMSP-5991

DEFAULT TOLERANCES: .XXX ± .005 .XX ± .01

PART NO.

REVISION

SHEET 1 OF 2 OL6837 7-25-03 RF MT

MMAP-6837

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PART NO. MMAP-6837 CABLE SERVICE AND ASSEMBLY