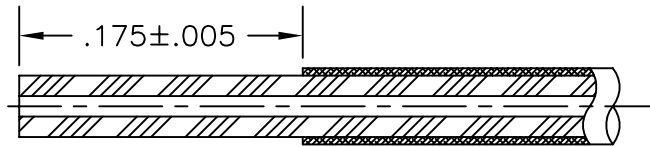


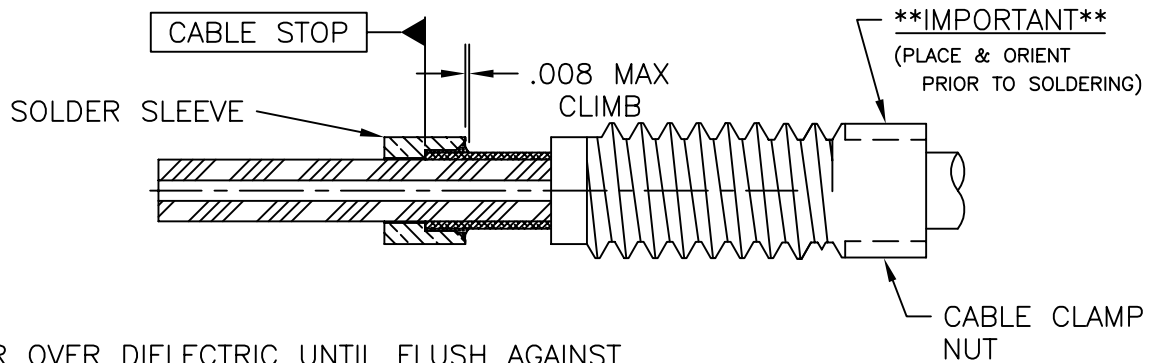
CABLE SERVICE AND ASSEMBLY FOR MSSP-5447

PART NO. MMAP-6826  
CABLE SERVICE AND ASSEMBLY

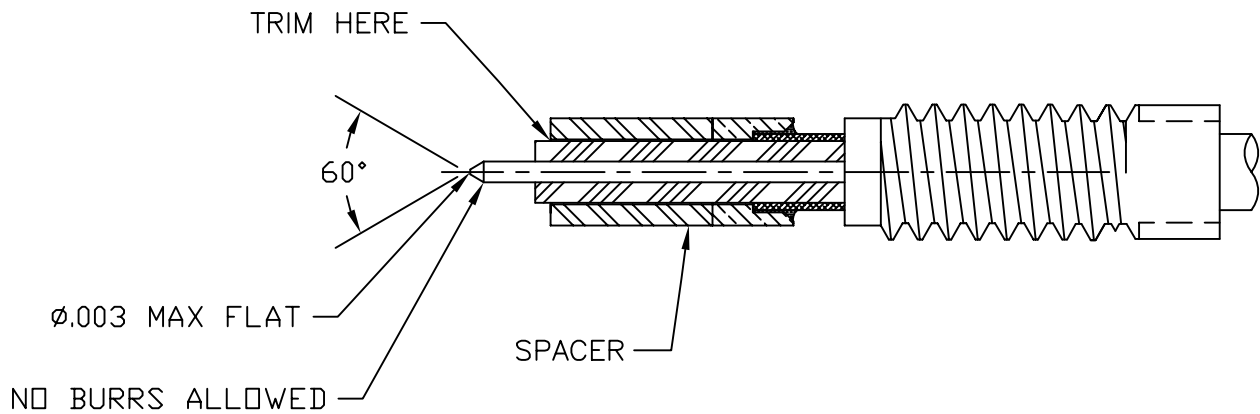
1. TRIM CABLE JACKET TO DIMENSION SHOWN. SCORE ALUMINUM CABLE JACKET, THEN BREAK OFF. THIS WILL AVOID DAMAGE TO EXPOSED DIELECTRIC.



2. \*\*\*SLIDE CABLE CLAMP OVER CABLE. (NOTE ORIENTATION).\*\*\*
3. SLIDE SOLDER SLEEVE OVER DIELECTRIC (NOTE ORIENTATION) UNTIL CABLE JACKET IS SEATED AGAINST CABLE STOP.
4. SOLDER SLEEVE INTO PLACE. MINIMIZE SOLDER RISE ONTO CABLE JACKET AS MUCH AS POSSIBLE (TO AVOID INTERFERENCE WITH CLAMP NUT.)



5. SLIDE SPACER OVER DIELECTRIC UNTIL FLUSH AGAINST SOLDER SLEEVE.
6. TRIM DIELECTRIC TO BE FLUSH WITH SPACER. DO NOT NICK CENTER CONDUCTOR.



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CABLE SERVICE & ASSEMBLY PROCEDURES  
FOR MSSP-5447

DEFAULT TOLERANCES: .XXX ± .005 .XX ± .01

PART NO.

REVISION

SHEET 1 OF 2 OL6826 02-4-04 MT

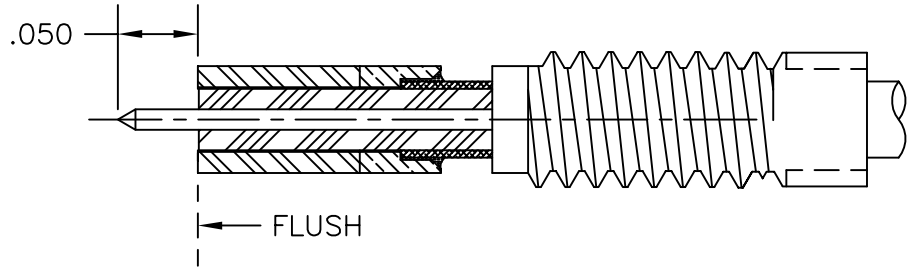
MMAP-6826

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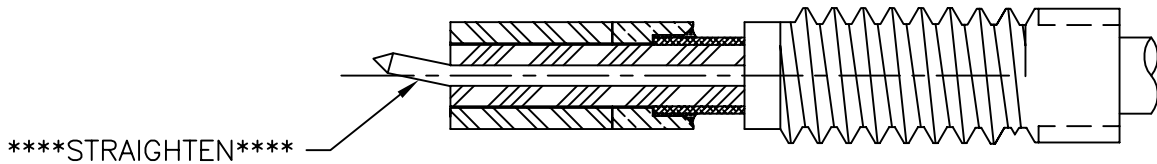
CABLE SERVICE AND ASSEMBLY FOR MSSP-5447

PART NO. MMAP-6826  
CABLE SERVICE AND ASSEMBLY

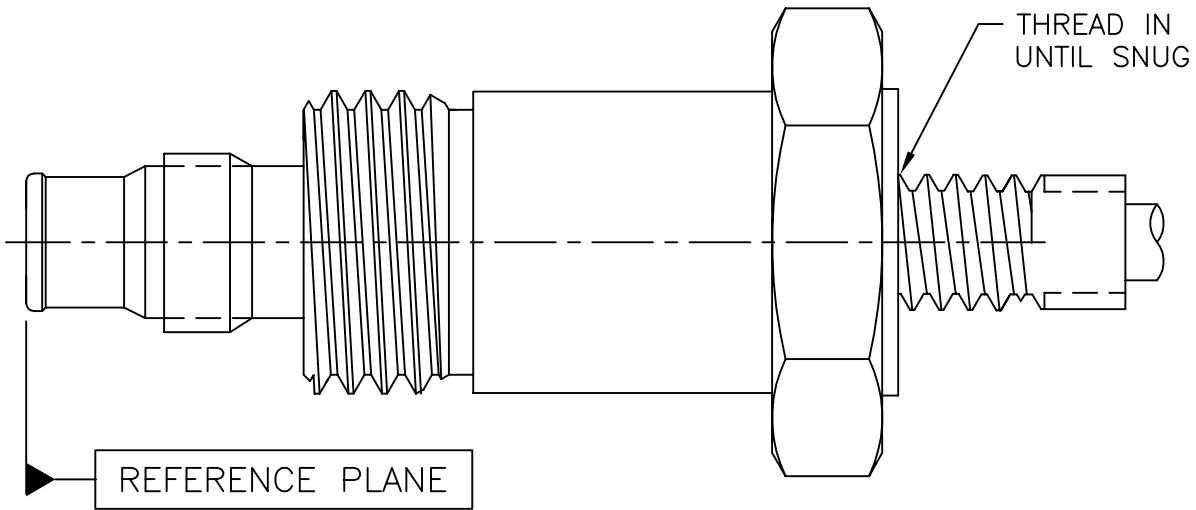
8. REMEASURE CENTER CONDUCTOR LENGTH. REQUIRED LENGTH SHOULD BE  $.050 \pm .005$ . CORRECT IF NECESSARY.



9. INSTALL CABLE SUB-ASSEMBLY. PRIOR TO INSERTION, CHECK CONCENTRICITY OF CENTER CONDUCTOR AND MAKE SURE IT IS STRAIGHT.



10. THREAD CABLE SUB-ASSEMBLY UNTIL CABLE CLAMP IS SNUG.  
11. RECHECK STACKUP OF CONTACT & INSULATOR AT REFERENCE PLANE TO ENSURE THAT THEY STILL MEET TOLERANCES.



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REVISION

SHEET 2 OF 2 | OL6826 02-4-04 MT

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