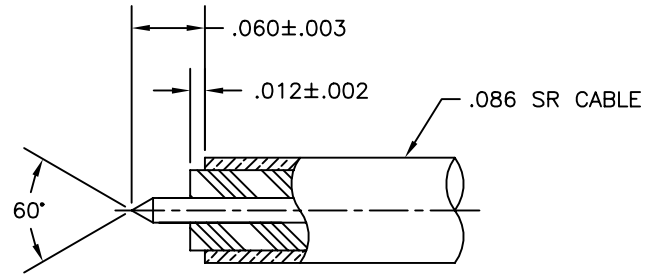
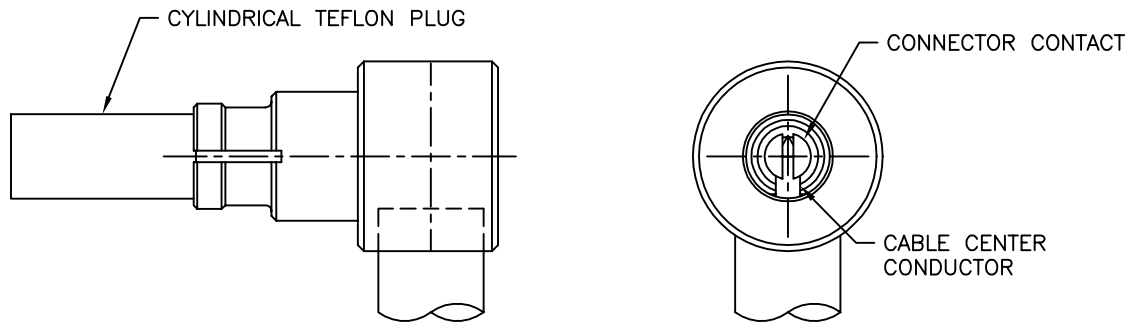


CABLE SERVICE AND ASSEMBLY FOR MSSP-5099

1. TRIM/STRIP CABLE AS SHOWN



2. WITH CYLINDRICAL TEFLON PLUG IN PLACE, INSTALL CABLE INTO CONNECTOR TO CABLE STOP
3. VISUALLY INSPECT BIFURCATED CONTACT MATING THROUGH PORT HOLE AT REAR OF CONNECTOR: CONTACT SHOULD BE ENGAGED AND CONCENTRIC



4. SOLDER CONNECTOR ONTO CABLE (CAUTION: SOLDERING TEMPERATURE MUST NOT EXCEED 550°F/288°C)
5. REMOVE CYLINDRICAL TEFLON PLUG FROM FRONT OF CONNECTOR AFTER SOLDERING. (PLUG MAY NOW BE DISCARDED.)
6. INSTALL END CAP WITH C'SINK FACING INTO PORT HOLE. GENTLY PRESS END CAP INTO PLACE UNTIL FLUSH WITH CONNECTOR BODY.

PART NO. MMAP-5188 | CABLE SERVICE AND ASSEMBLY



MICRO-MODE PRODUCTS, INC.
The Reliable Connection to the Future

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 ph 619.449.3844
 www.micromode.com

CAGE CODE
 15907

REF: MSSP-5099

CABLE SERVICE AND ASSEMBLY
 FOR MSSP-5099

DEFAULT TOLERANCES: .XXX ± .005 .XX ± .01

PART NO.

REVISION

SHEET 1 OF 1 | OL5188 4-18-02 JC EB

MMAP-5188

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