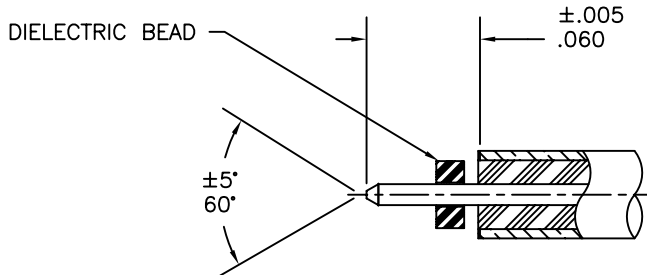


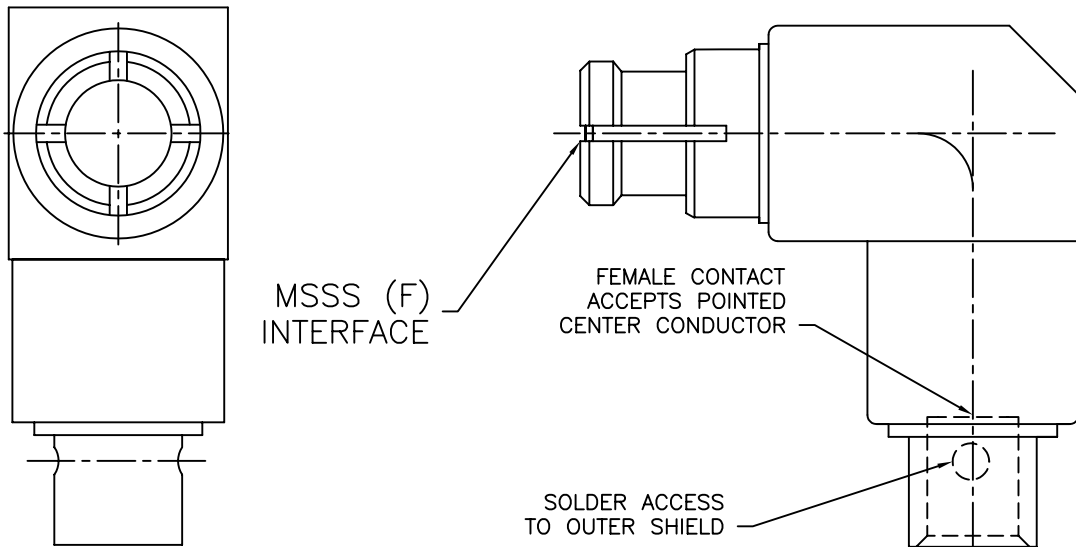
CABLE SERVICE AND ASSEMBLY PROCEDURES:

1. TRIM CABLE OUTER CONDUCTOR AND DIELECTRIC TO DIMENSION SHOWN, DO NOT NICK CENTER CONDUCTOR, POINT CENTER CONDUCTOR AS SHOWN.
2. CLEAN CABLE OUTER CONDUCTOR USING FINE GRAIN ABRASIVE PAPER OR SCOTCH-BRITE AS SHOWN.



CABLE TRIM

3. PLACE DIELECTRIC BEAD ONTO CENTER CONDUCTOR UNTIL SEATED AGAINST CABLE DIELECTRIC
4. CAREFULLY INSERT POINTED CABLE INTO THE CONNECTOR (FEMALE CONTACT).
5. APPLY GENTLE PRESSURE AND SOLDER CONNECTOR TO CABLE; SOLDERING TEMPERATURE MUST NOT EXCEED 550°F. CLEAN SOLDER JOINT OF EXCESS SOLDER AND FLUX.



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CAGE CODE  
 15907

REF: MSSS-5044, AND MSSS-6551

DEFAULT TOLERANCES:  
 .XXX  $\pm$  .005  
 .XX  $\pm$  .01

CABLE SERVICE & ASSEMBLY PROCEDURES FOR  
 MSSS-5044 & MSSS-6551,  
 SWEEP R/A TO .047 SR CABLE

PART NO.

MMAP-4861

REVISION

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SHEET 1 OF 1 | OL4861 4-3-03 | MT

PART NO. MMAP-4861 | CABLE SERVICE/ASSEMBLY PROCEDURES